



shown on front: **28092 6x24** Charleston Brown

The Italian word "natura", means "nature" and is the foundation for Natura^{HDP} wood look porcelain tile collection. Taking inspiration from an oak plank with a slightly distressed woodgrain surface, Natura^{HDP} creates a sense of warmth, texture, and organic grace. Its broad palette of contemporary colors elevates the personality and flair of any space.

A 6x24 plank is available in seven distinct colors: Wilmington White, Hampton Blonde, Charleston Brown, Cayman Red, Nantucket Gray, Newport Blue, and Cape Cod Charcoal. Completing the line is a 3x24 bullnose.

Manufactured using proprietary HDP—High Definition Porcelain® printing technology, NaturaHDP is appropriate for most residential and commercial wall, countertop, backsplash, and floor applications. It is made in the USA in our Green Squared Certified®, Advanced Manufacturing Center in Lawrenceburg, KY and includes pre-consumer recycled content. It meets the DCOF AcuTest® requirements to be installed in wet areas and is GREENGUARD® and Porcelain Tile certified.

below: 28060 6x24 Newport Blue





28004 6x24 Wilmington White



28034 6x24 Hampton Blonde



28092 6x24 Charleston Brown



28088 6x24 Cayman Red



28013 6x24 Nantucket Gray



28060 6x24 Newport Blue



28017 6x24 Cape Cod Charcoal



above: 28088 6x24 Cayman Red

Porcelain Technical Data Properties (Floor)	ASTM®	ANSI®	Results ¹
DCOF AcuTest®2	A137.1	≥ 0.42	Pass
Surface Hardness	Mohs Scale	N/A	7 Mohs
Break Strength	C-648	≥ 250 lbf.	≥ 493 lbf. avg.
Water Absorption	C-373	≤ 0.5%	≤ 0.5%³
Intended Use ⁴	N/A	N/A	Residential Light Commercial Heavy Commercial

¹ Values are offered in good faith as being accurate and typical of normal production. Due to the natural variation of raw materials and manufacturing processes, the values of the purchased product for any particular installation may vary.

Typical Uses

Natura^{HDP} color body porcelain floor and wall tile is appropriate for residential and commercial wall, countertop, backsplash, and most floor applications.

Notice: Not all flooring products are suitable for wet areas, specialized applications, or commercial use. Please refer to the American National Standard Specifications for Ceramic Tile (ANSI® A137.1) for ceramic, stone, and glass installation for specific usage and installation information.

This product will contribute to USGBC LEED® points and the ANSI® approved NAHB® Green Building Points.

Color, texture, and finish variations may occur due to the nature of the product.

Color reproductions in this printed piece may vary from actual tile colors. Final selection should be made from actual tile samples.

Field Tile Nominal Size (in) ¹	Metric (cm)	Pcs./Sq Ft ²	Thickness ³	Edge
6x24	15x60	1	9mm⁴	Pressed

¹These values may vary from lot to lot.

⁴ In order to enhance manufacturing efficiencies this product has been modified to a 9mm thickness. During implementation of this modification, some 11mm products will remain available. Please confirm the thickness of your product at time of order.

Trim	Shape	Sku	Nominal Size (in) ¹	Metric (cm)
Bullnose		P43N9	3x24	7.5x60

¹These values may vary from lot to lot.

Color Variation	1
	V2 Slight Variation Clearly distinguishable differences in texture and/or pattern with similar colors.















² ANSI® A137.1 standard, ceramic tiles selected for level interior spaces expected to be walked upon when wet must have a minimum wet DCOF AcuTest® value of 0.42.

²These values are based on actual sizes including the grout joint.

³ May not apply to textured surfaces or tiles with uneven back patterns such as mesh mounted mosaics.